

**Eastman Spectar(TM) Copolyester 14471**

Version 2.1 PRD      Revision Date: 02/21/2019      SDS Number: 150000001920 SDSUS / Z8 / 0001      Date of last issue: -      Date of first issue: 09/06/2016

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**SECTION 1. IDENTIFICATION**

Product name : Eastman Spectar(TM) Copolyester 14471  
Product code : 14471, E1447101

**Manufacturer or supplier's details**

Company name of supplier : Eastman Chemical Company  
Address : 200 South Wilcox Drive  
Kingsport TN 37660-5280  
Telephone : (423) 229-2000  
Emergency telephone : CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

**Recommended use of the chemical and restrictions on use**

Recommended use : Polymer  
Restrictions on use : None known.

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**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Combustible dust

**GHS label elements**

Signal Word : Warning  
Hazard Statements : If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.  
Precautionary Statements : **Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

None known.

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**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS****Ingredients**

Chemical name	CAS-No.	Concentration (% w/w)
copolyester	proprietary	100

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**SECTION 4. FIRST AID MEASURES**

- If inhaled : Move to fresh air.  
Treat symptomatically.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.  
If symptoms persist, call a physician.  
Cool skin rapidly with cold water after contact with molten material.  
Do not peel solidified product off the skin.  
Burns must be treated by a physician.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed : Seek medical advice.
- Most important symptoms and effects, both acute and delayed : The molten product can cause serious burns.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Water spray  
Dry chemical  
Carbon dioxide (CO2)
- Unsuitable extinguishing media : Do not use a solid water stream as it may scatter and spread fire.
- Specific hazards during fire fighting : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
- Further information : Minimize dust generation and accumulation.
- Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Wear appropriate personal protective equipment.  
Local authorities should be advised if significant spillages cannot be contained.
- Environmental precautions : Avoid release to the environment.
- Methods and materials for containment and cleaning up : Sweep up and shovel into suitable containers for disposal.

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**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Minimize dust generation and accumulation.
- Advice on safe handling : Wash thoroughly after handling.  
Use only in area provided with appropriate exhaust ventilation.  
Minimize dust generation and accumulation.
- Conditions for safe storage : Keep tightly closed.
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**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

- Engineering measures** : Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Personal protective equipment**

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Wear respiratory protection when its use is identified for certain contributing scenario.
- Hand protection
- Remarks : Wear suitable gloves. When handling hot material, use heat resistant gloves.
- Eye protection : Safety glasses  
Wear a face shield when working with molten material.
- Skin and body protection : Wear suitable protective clothing.
- Protective measures : Ensure that eye flushing systems and safety showers are located close to the working place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

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Appearance	:	pellets
Color	:	colorless
Odor	:	slight
Odor Threshold	:	not determined
pH	:	not determined
Softening point	:	> 212 °F / 100 °C
Boiling point/boiling range	:	not determined
Flash point	:	not applicable, combustible solid
Evaporation rate	:	not determined
Upper explosion limit / Upper flammability limit	:	not determined
Lower explosion limit / Lower flammability limit	:	not determined
Vapor pressure	:	not determined
Relative vapor density	:	not determined
Relative density	:	> 1 (estimated)
Solubility(ies)		
Water solubility	:	negligible
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	not determined
Decomposition temperature	:	Thermal stability not tested. Low stability hazard expected at normal operating temperatures.
Viscosity		
Viscosity, dynamic	:	not determined
Viscosity, kinematic	:	not determined
Explosive properties	:	No data available
Oxidizing properties	:	No data available

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	None reasonably foreseeable.
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Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Stable

Conditions to avoid : Minimize dust generation and accumulation.

Incompatible materials : Strong oxidizing agents

Hazardous decomposition products : Carbon monoxide  
Carbon dioxide (CO<sub>2</sub>)

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified based on available information.

**Product:**

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

**Ingredients:****copolyester:**

Acute oral toxicity : LD50 Oral (Rat): > 3,200 mg/kg  
Assessment: The substance or mixture has no acute oral toxicity

Acute dermal toxicity : LD50 Dermal (Guinea pig): > 1,000 mg/kg  
Assessment: The substance or mixture has no acute dermal toxicity

**Skin corrosion/irritation**

Not classified based on available information.

**Product:**

Remarks : No data available

**Ingredients:****copolyester:**

Species : Guinea pig

Exposure time : 24 h

Result : slight

**Serious eye damage/eye irritation**

Not classified based on available information.

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**Product:**

Remarks                                 : No data available

**Ingredients:****copolyester:**

Species                                 : Rabbit  
Result                                  : slight  
Method                                 : unwashed eyes

Species                                 : Rabbit  
Result                                  : slight  
Method                                 : washed eyes

**Respiratory or skin sensitization****Skin sensitization**

Not classified based on available information.

**Respiratory sensitization**

Not classified based on available information.

**Product:**

Remarks                                 : No data available

**Ingredients:****copolyester:**

Test Type                               : Skin Sensitization  
Species                                 : Guinea pig  
Result                                  : non-sensitizing

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Product:**

Remarks                                 : This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

**IARC**                                 No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**                                No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**                                 No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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**Reproductive toxicity**

Not classified based on available information.

**Product:**

Effects on fertility : Remarks: No data available

**STOT-single exposure**

Not classified based on available information.

**Product:**

Remarks : No data available

**STOT-repeated exposure**

Not classified based on available information.

**Product:**

Remarks : No data available

**Aspiration toxicity**

Not classified based on available information.

**Product:**

No data available

**Information on likely routes of exposure****Product:**

Inhalation : Remarks: None known.

Skin contact : Remarks: The molten product can cause serious burns.

Eye contact : Remarks: The molten product can cause serious burns.

Ingestion : Remarks: None known.

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Ingredients:****copolyester:**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l  
Exposure time: 96 h  
Remarks: (highest concentration tested)

Toxicity to daphnia and other aquatic invertebrates : LC50 (daphnid): > 100 mg/l  
Exposure time: 96 h  
Remarks: (highest concentration tested)

LC50 (snail): > 100 mg/l

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Exposure time: 96 h  
Remarks: (highest concentration tested)

LC50 (flatworm): > 100 mg/l  
Exposure time: 96 h  
Remarks: (highest concentration tested)

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

No data available

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Dispose of in accordance with local regulations.

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**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

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**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

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**SARA 311/312 Hazards** : Combustible dust

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**The ingredients of this product are reported in the following inventories:**

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

ISHL : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

**TSCA list**

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

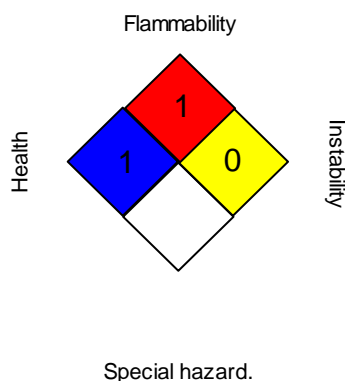
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## SECTION 16. OTHER INFORMATION

## Further information

## NFPA 704:



## HMIS® IV:

HEALTH	/	1
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

## Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG -

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United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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